

Falco Lac Enamel

Product Description

Falco Lac Enamel is based on high quality Alkyd resin glossy enamel paint. It provides good adhesion to the substrate, weather resistant with excellent washability and opacity.

Recommended Usage

To be used for interior and exterior surfaces such as concrete, plaster gypsum board wood and steel works.

Technical Data

Color	White or as per our color card		
Finish	Smooth / Glossy		
Solid contents	42 % ± 2 by volume		
	Minimum	Maximum	Typical
Wet film thickness (microns)	71	95	83
Dry film thickness (microns)	30	40	35
Theoretical spreading rate (m2/ltr.)	14	10.5	12
Viscosity	4.5 - 5.5 min. by ford cup no. 4 @ 25°C		
Specific gravity	0.98 - 1.1 gm/cm ³		
Drying time	Dry to touch (hours)		3
	Dry to recoat (hours)		6
Thinner / Cleaning	Falco Thinner 1000		

Hint

Theoretical spreading rate is a value that depends on solid content and desired dry film thickness by the following equation:

$$\text{Theoretical spreading rate} = \frac{10 \times \text{solid content by volume}}{\text{DFT in microns}}$$

Application Data

Surface Preparation

The surface must be clean, dry and free from dust, oil, grease and any contaminations.

Tools

Brush, roller or spray.

Spray Data

Pressure at nozzle : 150 kg/cm² (2100 PSI)
 Nozzle tip (inches) : 0.013 - 0.021
 Spray Angel : 65° - 80°
 Filter : be sure that the filters are clean.

Application Method

Apply two coats of **Falco Lac Enamel** (top coat) by brush, roller and spray thinned with Thinner 1000 (10-15% by volume).

Recommended paint system for interior concrete:

- | | |
|---------------------------------|----------------|
| • Falco Acrylic Emulsion Primer | 1 coat |
| • Falco Stucco Putty | 2 coats |
| • Falco Lac Enamel | 2 coats |

Recommended paint system for steel works:

- | | |
|---------------------------|----------------|
| • Falco Red Oxide Primer | 1 coat |
| • Falco Lac Enamel | 2 coats |

Recommended paint system for wood works:

- | | |
|--------------------------------------|----------------|
| • Falco Wood Primer | 1 coat |
| • Falco Stucco Putty (interior only) | 2 coats |
| • Falco Lac Enamel | 2 coats |

Note: paint system may be varying according to the substrate.

Packing size

- 1 liter, 1 US gallon and 5 US gallons steel cans (for local).
- 1 liter, 1 US gallon, 18 liters steel cans (for export).

Storage

- The product should be stored in a dry, cool place and away from direct sun light.
- Cans should be well closed, classified according to the base and to be arranged by a maximum 3 plastic cans/row and 5 steel cans/row.

Health and safety

• Inhalation Risks:

Vapor or mist can cause headache, nausea & irritation of the nose throat & lungs.

• Skin & Eye Contact:

Use good personal hygiene practices while working with this material. Dry contaminated clothing before reuse. For eye contact, flush with fresh water for at least 15 minutes. If irritation persists, get medical attention.

• Skin Absorption

: Not expected.

• Ingestion Health Risks:

It may be harmful or fatal if swallowed. ingestion may cause nausea, vomiting & diarrhea. Consult a physician.

- Health Hazards : Acute & chronic (not expected).
- Emergency & First Aid Procedures:
 1. Dermal : Clean with soap & water.
 2. Ingestion : Consult a physician.
 3. Inhalation : Remove to fresh air.

Fire & Fire Fighting Data

- | | |
|---------------------|---|
| Flash Point | : closed cup 38° C. |
| Flammable limits | : None. |
| Extinguishing media | : Foam, Alcohol Foam, CO2 and dry chemical. |

Physical / Chemical Characteristics

- | | |
|---------------------|----------------------|
| Vapor Density | : Heavier than air. |
| Evaporation Rate | : Slower than other. |
| Solubility in Water | : Soluble. |
| Appearance/Odor | : Liquid, Mild Odor |

For more information please refer to the Material Safety Data Sheet.